

FINISHING LEVEL

	DESCRIPTION	LEAD-TIME	 SLA	 SLS	 DMLS	 FDM	 POLYJET
STRIP AND SHIP	All supports/ powder removed and sandblast. Shortest lead-time and most economical	1-3 days	✓	✓		✓	✓
BASIC	STRIP & SHIP + sanding of all supports marks. Excellent for Fit and Function testing.	1-3 days	✓		✓		
PREMIUM	BASIC + sanding of all build lines (sandpaper grit 280) Ideal when smooth surfaces needed	2-3 days	✓	✓*			✓
MASTER	Best possible sanding. Silky smooth finish (sandpaper grit 400 + superfine soft pad) Typically used when making master models for casting	2-5 days	✓				✓
PAINT READY	PREMIUM sanding + primer + MASTER sanding on primer To be selected if you are to apply painting by yourself	2-5 days	✓	✓			✓
SHOWROOM	PAINT READY + Automotive grade painting Optimal for commercial models (see more painting options in table below)	2-5 days	✓	✓			✓
CLEAR	PREMIUM sanding + Clear coating When transparency (polycarbonate type) is needed Note: more options are available for transparency, see detailed section below)	2-5 days	✓*				

* Coat of primer needed

** Only possible for Somos WaterShed XC 11122 resin