






PROCESS SELECTION GUIDE

	 SLA	 SLS	 DMLS	 FDM	 POLYJET
TYPICAL LEAD TIME	3 - 5 days	5 - 7 days	7 - 9 days	3 - 5 days	2 - 4 days
MATERIAL TYPE	Photopolymers	Thermoplastic	Metal	Thermoplastic	Photopolymers
ACCURACY	⊕ ⊕	⊕	⊕ ⊕ ⊕	⊕	⊕ ⊕ ⊕
SURFACE FINISH	★ ★	★	★ ★	★	★ ★ ★
PART STRENGTH	🛡️ 🛡️	🛡️ 🛡️ 🛡️	🛡️ 🛡️ 🛡️ 🛡️	🛡️ 🛡️ 🛡️	🛡️
PRICE	\$	\$\$	\$\$\$\$	\$	\$\$\$