



# FINISHING LEVEL

	DESCRIPTION	LEAD-TIME	 SLA	 SLS	 DMLS	 FDM	 POLYJET
<b>STRIP AND SHIP</b>	All supports/ powder removed and sandblast. Shortest lead-time and most economical	1-3 days	✓	✓		✓	✓
<b>BASIC</b>	STRIP & SHIP + sanding of all supports marks. Excellent for Fit and Function testing.	1-3 days	✓		✓		
<b>PREMIUM</b>	BASIC + sanding of all build lines (sandpaper grit 280) Ideal when smooth surfaces needed	2-3 days	✓	✓*			✓
<b>MASTER</b>	Best possible sanding. Silky smooth finish (sandpaper grit 400 + superfine soft pad) Typically used when making master models for casting	2-5 days	✓				✓
<b>PAINT READY</b>	PREMIUM sanding + primer + MASTER sanding on primer To be selected if you are to apply painting by yourself	2-5 days	✓	✓			✓
<b>SHOWROOM</b>	PAINT READY + Automotive grade painting Optimal for commercial models (see more painting options in table below)	2-5 days	✓	✓			✓
<b>CLEAR</b>	PREMIUM sanding + Clear coating When transparency (polycarbonate type) is needed Note: more options are available for transparency, see detailed section below)	2-5 days	✓*				

\* Coat of primer needed

\*\* Only possible for Somos WaterShed XC 11122 resin