

AXIS PROTOTYPES FINISHING AND PAINT GUIDE

FINISH LEVEL	DESCRIPTION	LEAD-TIME *	NOTES
Strip and Ship	Minimal post treatment. Majority of supports/powder removed	1-3 days	Shortest lead-times and most economical
Basic	ALL supports/powder removed	1-3 days	Excellent for fit and function testing
Premium	Basic plus elimination of stratification lines. Small surface scratches apparent	2-3 days	Exterior and/or Interior Premium finish available
Paint Ready	Parts finished ready for primer and/or paint. Surface scratches non-apparent once painted	2-5 days	Exterior and/or Interior Paint Ready finish available
Master	Best possible finish. Finish is silky smooth	2-5 days	Typically used when making master models for casting
Clear	Clear finish on parts made with Somos11122 Resin	2-5 days	Varying Levels of clear available: Semi-clear, Clear, Ultra-Clear

PAINT TYPE	DESCRIPTION	LEAD-TIME*	NOTES
Paint - Basic	One part paints formulated to adhere well directly to RP plastics	1 - 2 days	Only basic colors available. Adds color to any RP part
Primer- Premium	One part primer	1 - 2 days	Fastest and most economical primer
Primer- Showroom	Two part automotive primer	2 - 3 days	Used for professional finish and SLS parts
Paint - Premium	High quality one part acrylic paint Includes: Primer - Premium Showroom finish	3 - 5 days	Professional Paint gun used to apply acrylic Paint. PMS (pantone matching system) available
Paint - Showroom	Two part automotive paint Includes: Primer - Showroom Durable showroom finish	4 - 7 days	Professional Paint gun used to apply Paint. PMS available